

Function	Optimal Process Parameters			Experimental Results	
	f_z ($\mu\text{m tooth}^{-1}$)	V_c (m min^{-1})	a_p (μm)	Top burr width (μm)	
				Ave.	error
Minimum top burr width	12	10	100	6.78	2.53
Maximum top burr width	8	5	50	31.31	2.55