

No.	Friction torque (N × m)	Rotational speed (rpm)	Abrasive particulate size (mesh)	Number of round trips
1	1–1.5	10	600	6
2	1–1.5	30	800	12
3	1–1.5	50	1000	18
4	2–2.5	10	800	18
5	2–2.5	30	1000	6
6	2–2.5	50	600	12
7	3–3.5	10	1000	12
8	3–3.5	30	600	18
9	3–3.5	50	800	6