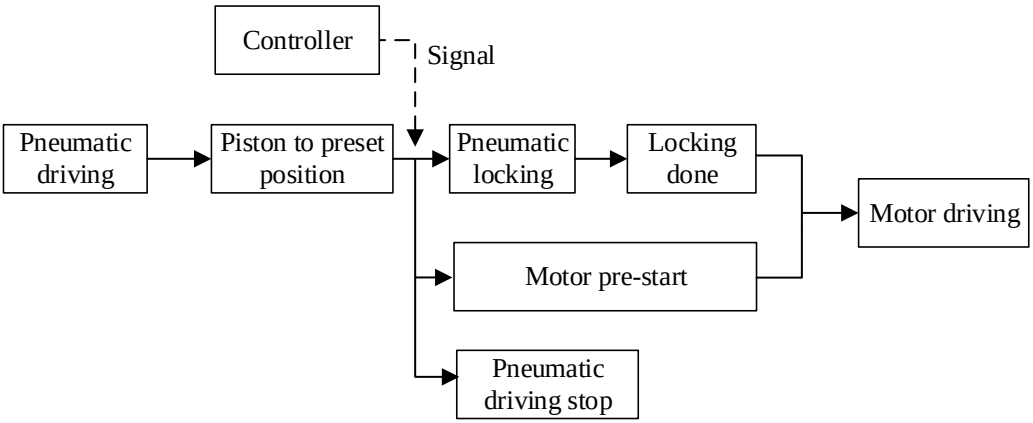
Controller
Signal
Pneumatic driving
Piston to preset position
Pneumatic locking
Locking done
Motor driving
Motor pre-start
Pneumatic driving stop