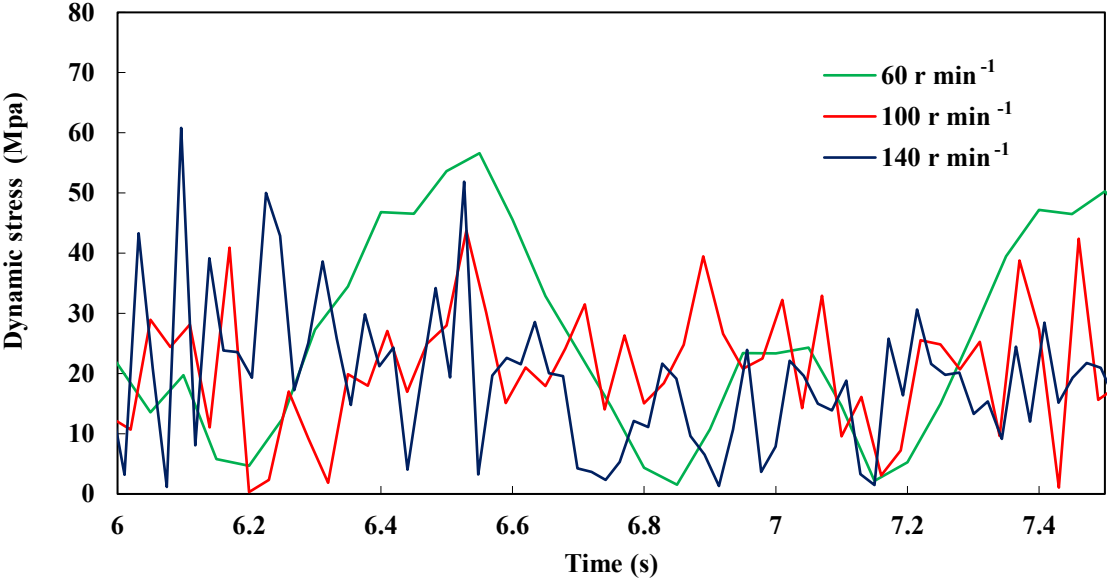
80
70
60
50
40
30
20
10
0
Dynamic stress (Mpa)
6
6.2
6.4
6.6
6.8
7
7.2
7.4
Time (s)
60 r min -1
100 r min -1
140 r min -1