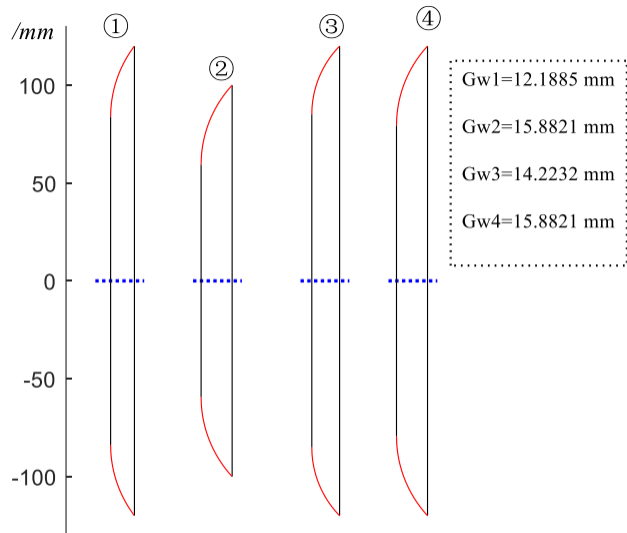


(a) Grinding wheel for generating i flank



(b) Grinding wheel for generating e flank